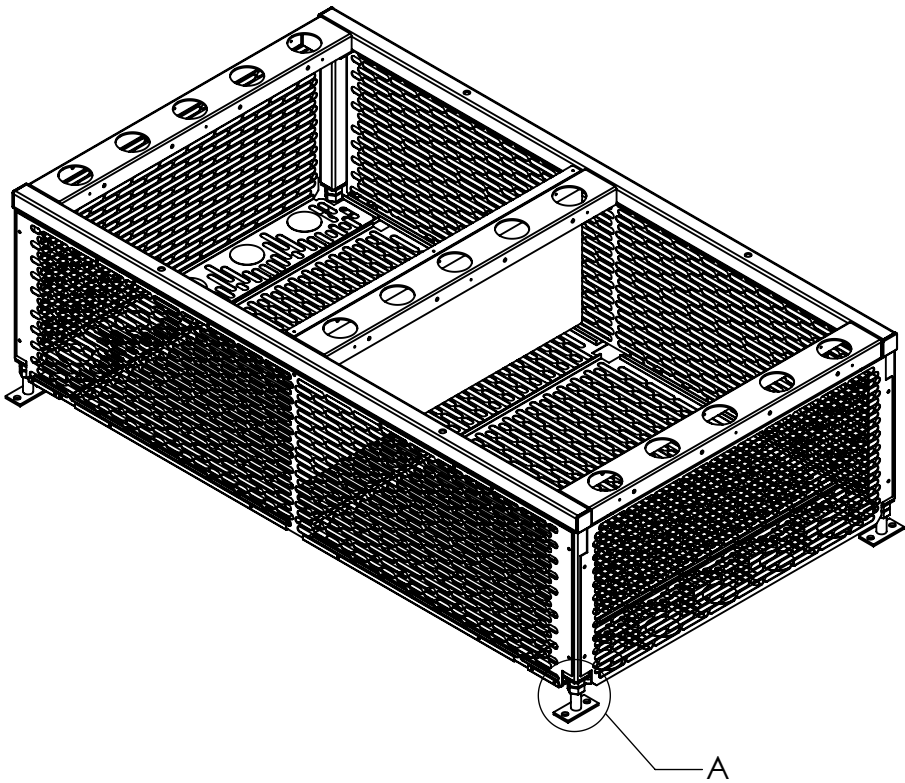
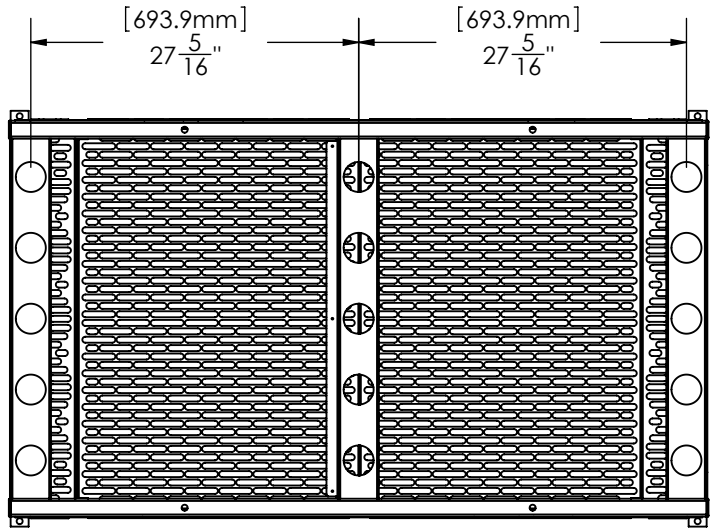
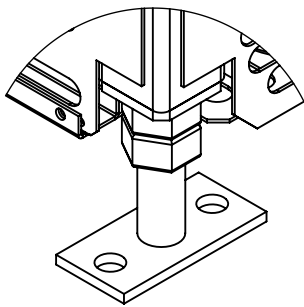
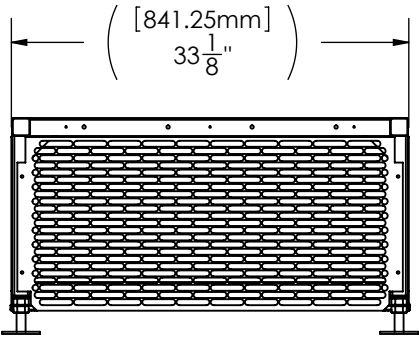
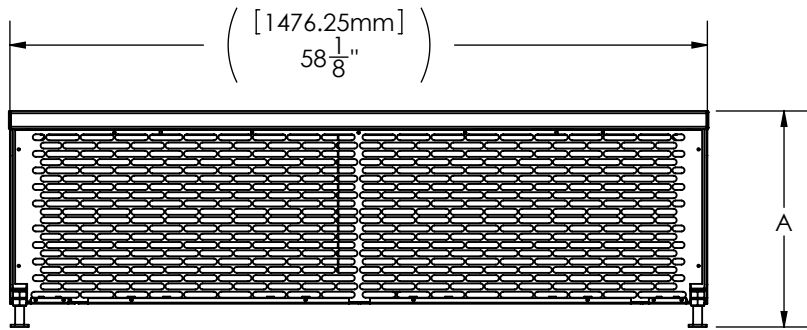


DATE PRINTED: 3/28/2013

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-



NOTES:



DETAIL A
SCALE 1 : 3

A (HEIGHT)	WELDMENT, PART NUMBER	ASSEMBLY, PART NUMBER
18"	780-100-0082	580-120-0014-18
24"	780-100-0092	580-120-0014-24

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/8$
ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$
DECIMAL
XXX = $\pm .010$
XX = $\pm .020$
X = $\pm .030$
HOLE DIA. $+.003/- .000$

THIRD ANGLE PROJECTION



	BY	DATE
DRAWN	I.Z.	02/16/2010
CHECKED	P.S.	02/16/2010
CNC PROGRAM		
--		
--		
--		
FINISH:		
MATERIAL N/A		
THICKNESS N/A		

FINAL ASSEMBLY FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12'-24", 42 TO 51 KW, WITH OSHA GUARD			
PART NAME SPDF-O-E			
SIZE	DWG. NO.	REV. SEE TABLE	
B	SPDF-O-E		
BD	N/A	K	SCALE: 1:20
		SHEET 1 OF 2	

DATE PRINTED: 3/28/2013

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-

NOTES:

BACK PANEL

TABS HOOK AT
BACK WHEN
INSTALL BOTTOM
PANELS

BOTTOM
PANEL

DETAIL C
SCALE 1 : 2

FRONT PANEL

HOLES ALIGNED IN
FRONT WHEN
INSTALL BOTTOM
PANELS

DETAIL B
SCALE 1 : 2

NOTE

1. PUT FLOOR STAND UPSIDE DOWN. INSTALL SIDE, FRONT AND BACK PANELS;
2. WHEN INSTALL BOTTOM PANELS, HOOK UP THE TABS WITH BACK PANELS
3. ALIGN HOLES ON BOTTOM PANELS WITH FRONT PANEL HOLES. SECURE WITH FASTENERS.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/8$
ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$
DECIMAL
XXX = $\pm .010$
XX = $\pm .020$
X = $\pm .030$
HOLE DIA. $+.003/- .000$

THIRD ANGLE PROJECTION



	BY	DATE
DRAWN	I.Z.	02/16/2010
CHECKED	P.S.	02/16/2010
CNC PROGRAM		
--		
--		
--		
FINISH:	x	
MATERIAL	N/A	THICKNESS N/A

FINAL ASSEMBLY			
FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12"-24", 42 TO 51 KW, WITH OSHA GUARD			
PART NAME SPDF-O-E			
SIZE	DWG. NO.	REV.	
B	SPDF-O-E	SEE TABLE	
BD	N/A	K	SCALE: 1:20
			SHEET 2 OF 2

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